



## List 4770

EXOCARB® AM-CRE



SPEED FEED  
1446

CARBIDE

DUROREY

60°



SHANK  
h4

STUB

PACKED  
1 PIECE

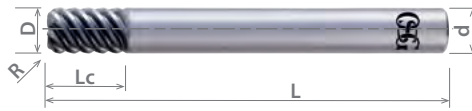
Cutting Diameter Tolerance	
6mm ≤ D ≤ 20mm	+/- 0.010mm



6 Flute



8 Flute



EDP Number		Diameter		Corner Radius	Length of Cut	Overall Length	Shank Diameter	Number of Flutes
		D (mm)	R (mm)	R (mm)	Lc (mm)	L (mm)	d (mm)	
3183010	●	6.00	1.00	1.00	9.00	60.00	6.00	6
3183015	●	6.00	1.50	1.50	9.00	60.00	6.00	6
3183018	●	8.00	1.00	1.00	12.00	70.00	8.00	6
3183020	●	8.00	2.00	2.00	12.00	70.00	8.00	6
3183110	●	10.00	1.00	1.00	15.00	80.00	10.00	6
3183120	●	10.00	2.00	2.00	15.00	80.00	10.00	6
3183210	●	12.00	1.00	1.00	18.00	90.00	12.00	8
3183220	●	12.00	2.00	2.00	18.00	90.00	12.00	8
3183226	●	16.00	1.00	1.00	24.00	105.00	16.00	8
3183230	●	16.00	3.00	3.00	24.00	105.00	16.00	8
3183310	●	20.00	1.00	1.00	30.00	110.00	20.00	8
3183330	●	20.00	3.00	3.00	30.00	110.00	20.00	8

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium						
Low	Medium	High			300	400	17-4 PH		6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1045	1065	4140	4340													
1018	1045	1065	4140	4340														

○ Good ⊙ Best

